



## ASSEMBLY INSTRUCTIONS FOR:

DP1 DURA PITCH I – 42" Wood Handle, Basket

DP2 DURA PITCH II – 52" Wood Handle, Basket

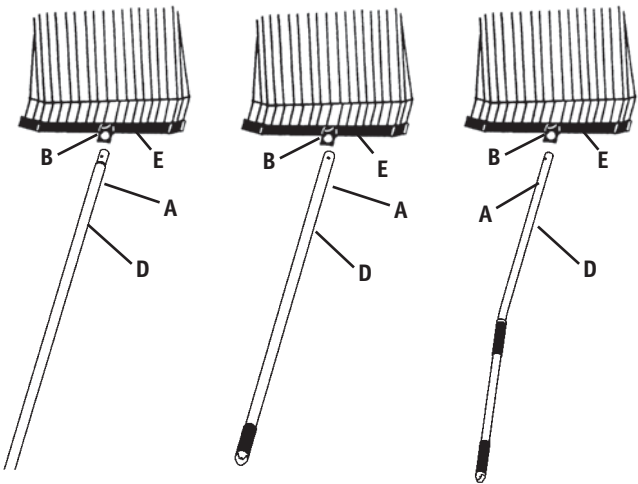
PDF1 DURA FORK – 52" Wood Handle

PDF3 DURA FORK – 52" Aluminum Handle

PDFE DURA FORK – 52" Ergonomic Alum. Handle

Due to the natural tendency of wood to expand or contract with varying humidity conditions, we have purposely left a 1/4" step on the wood handles. This step increases the diameter of the handle to ensure a tight fit to the fork socket.

1. Insert the handle into the fork head socket carefully to match the hole in the handle (A) with the hole in the socket (B).  
**Aluminum handles:** the fork head will be loose on the aluminum handle until all the hardware is tightened down all the way. Go to Step 5.
2. **Wood handles:** When the handle has been inserted and centered in the fork head socket you should be able to see about 1/4" of the hole.  
NOTE: Make sure the hole is centered.
3. While holding the top end of the handle just under the fork head socket at point (D), in a downward motion, gently tap the bottom end of the handle onto a hard surface to force the remainder of the handle into the fork head socket.
4. If the holes haven't centered, hold the handle with the fork head pointing down and alternate light taps at point (E) until the fork head comes free, then repeat steps 1, 2, and 3.
5. Insert nut into fork head first with the nylon side facing out. Insert screw through the fork head.
6. Using a medium to large tip Phillips Screwdriver, fully tighten the screw until the nut is secure against the handle surface and there is no looseness between the handle and fork head. The aluminum handle may require additional tightening.



**NOTE:** Line drawing of the Dura Pitch I and Dura Pitch II are not shown but the instructions are the same.

**NOTE:** It is normal to experience resistance when tightening the Lock nut onto the screw.

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## LIMITED WARRANTY

**WARRANTY:** Miller Manufacturing Company warrants to the original purchaser that the Dura Fork Head is free from defects in material and workmanship for a period of one year from the date of purchase when used under normal intended use and service.

For a period of one year from the date of purchase, if the Dura Fork Head is defective in material or workmanship, Miller Manufacturing Company will replace it to the customer for a charge of \$5.00 in the U.S. or \$9.00 U.S. in Canada for postage and handling if the product is returned at the customers expense together with proof of purchase.

**WARRANTY EXCEPTIONS:** This warranty does not apply to normal wear or if the product has been involved in an accident or subjected to misuse, neglect or abuse. The warranty also does not apply if the product is sold by the customer, leased or rented.

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Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of consequential damages, so the above limitations may not apply to you. This warranty grants you specific rights, and you may have other rights which vary from state to state.

Return Dura Fork Head with proof of purchase to:  
RETURN DEPT  
**MILLER MANUFACTURING COMPANY**  
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Glencoe, MN 55336 USA